



# 1991-up Starter Motor



**Chrome Starter Assembly** VT No. 32-5127 features built in button for remote starting. Unit has polished aluminum parts and chrome steel parts. Fits 1981-07 XL.  
**VT No. 32-5127**



**High Torque Starter Motor** by Volt Tech are available with 1.4 kw field wound. Stock starter motor is 1.2 kw field wound type. Chrome units have all aluminum parts, polished and all steel parts chrome plated. All units are supplied with jackshaft bolt.



**Push Button Starter End Cap.**  
**VT No. Finish**  
**32-0742** Chrome  
**32-1195** Black



**Chrome Starter Solenoid Plate** replaces 31688-90. Fits 1994-up XL models.  
**VT No. 32-7798**

**VT No. Finish Year**  
**32-5124** Black 1981-up  
**32-5125** Chrome 1981-up

### Stock Black Starter Motor and Parts.

VT No.	OEM	Fits	Item
<b>32-9072</b>	31390-91B	1991-up XL	Motor complete
<b>32-9075</b>	31546-81	1981-94 883 1981-90 1100 1981-90 1200	Solenoid Assembly
<b>32-9346</b>	31605-90	1981-94 883 1981-90 1200	Solenoid Repair Kit
<b>32-9347</b>	31603-91	1991-up 1200	Solenoid Repair Kit
<b>32-7769</b>	31575-81	1981-90 XL	Brush Set
<b>32-1427</b>		1989-up BT 1981-91 XL	Solenoid Repair Kit

\*Note: Provides 15% greater torque over stock starter motor.



## Starter Motor Cover



### Chrome Generator Covers.

VT No.	Type	Year
<b>42-0414</b>	2 Brush, End	1958-81
<b>42-0522</b>	Hitachi, End	1982-84
<b>42-0406</b>	2 Brush, Body Wrap	1958-81



**Chrome Starter Covers** completely cover the top of the right side of starter motor. **42-0347** covers the end of starter and solenoid only.

VT No.	Fits	Type
<b>42-0347</b>	1981-90	One Piece
<b>42-0349</b>	1991-2003	Three Piece



### Belt Buckles.

VT No.	Style
<b>48-1351</b>	Ironhead Motor
<b>48-1512</b>	XL Gas Tank
<b>48-1473</b>	XLH Ironhead
<b>48-1545</b>	XL Points Cover
<b>48-7787</b>	XLCH Sportster
<b>48-1522</b>	Complete Set