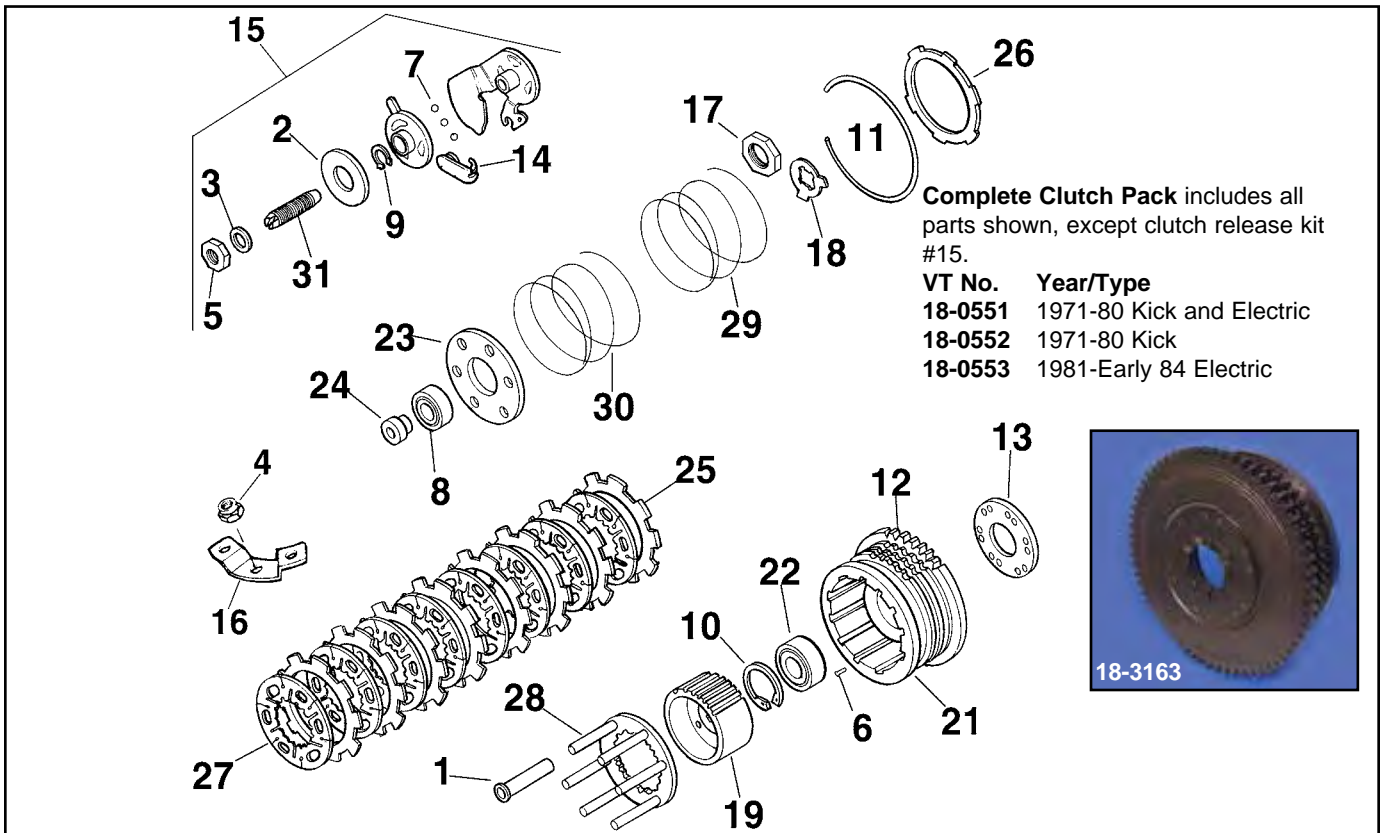


1971-84 Clutch Hardware



Complete Clutch Pack includes all parts shown, except clutch release kit #15.

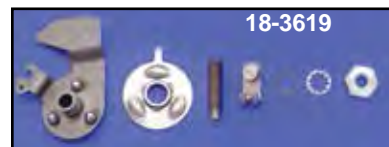
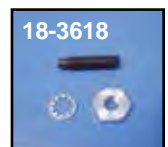
VT No.	Year/Type
18-0551	1971-80 Kick and Electric
18-0552	1971-80 Kick
18-0553	1981-Early 84 Electric



XL Clutch Hardware

VT No.	OEM	#	Item
18-1212	5995	1	Spacer Standard 1.525 (6)
18-1214	5996	1	-.040 (6) under
18-1215	5997	1	-.080 (6) under
18-3655	6860	2	Washer, each
37-0516	7130W	3	Lock Washer
12-0511	7686	4	Nylon Lock Nut, 10 pack
12-0513	7803	5	Adjuster Nut
17-1112	8216	6	Rivet, 25 pack
12-0157	8860	7	Balls
12-0341	9073	8	Bearing
12-0903	11005	9	Snap Ring, 10 pack
12-0909	11052	10	Snap Ring, 10 pack
18-3260	11053	11	Retainer, 10 pack
18-3640	33167-67	12	1967-80 Ring Gear
18-3645	—	12	1981-Early 84 Ring Gear
17-1109	33379-71A	13	Ratchet Plate
18-3650	34920-71	14	End Coupling
18-3619	—	15	Kit, assembly
12-0540	37527-67	17	Hub Nut, each
17-0912	37533-52A	18	Lockwasher, 10 pack
12-1967	Kit	17-18	Nut Kit
18-2321	37499-71	16	Retainer, Releasing Disc Nut, Set of 6 retainers with nuts
18-1142	37561-71	19	Clutch Hub
18-3162	37701-71A	21	As Above 71-80 Clutch Drum Kick Only with Ratchet Plate
18-3163	37716-71A	21	71-80 Clutch Drum Kick and Electric with Ratchet Plate
18-1131	37716-81	21	Clutch Drum 1981-E84 with Ring Gear
12-0329	33722-71	22	Bearing
18-3208	37878-74	23	Release Disc

18-2330	37879-71	24	Thrust Collar
18-3651	37985-71	25	Drive Plate, 8 pack
18-1119	37987-71	26	Outer Drive, each
18-1118	37992-71	27	Steel Drive, 8 pack
18-2322	38005-74	28	Stud Plate
13-0141	38079-72	29	Outer Spring
Set	38080-71	30	Inner Spring
18-3618	31830-71	31	Screw Kit (Includes 3 and 5)
18-1213	38130-71	31	Screw only



1971-Early 84 XL Clutch Adjuster Parts Kit includes parts illustrated. Other items available separately. Screw kit includes adjuster screw and nut only.

VT No.	OEM	Item
18-8155	Kit	Complete Kit
18-3619	37203-71A	Ramp Kit
	37202-71A	34920-71
18-2332	37202-71A	Inner Ramp
18-3618	31130-71	Adjuster Screw Kit
18-3650	34920-71	End Coupling
12-0903	11005	Snap Ring, 10 pack
12-0157	8860	Balls, 50 pack

XL