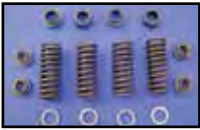




# K-Model Motor Parts

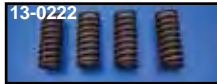


**Head Bolts Kits.**  
**Cad Chrome Fits**  
 9641-16 9640-16 1952-57K-KR-KK  
 9643-16 9642-16 1954-56 KH



**K-Model Valve Spring Kits**  
 include springs collars and keepers.

**VT No. Year**  
 13-9205 1952-53  
 13-9206 1954-56



**Valve Springs.**

VT No.	OEM	Year	Model
13-0221	18201-52	1952-53	K Model
13-0222	18200-32	1953-56	KH Models

**Primary Chain**

19-0363 35 X 3 -92 1952-56 K Models



**Pinion Right Side Case Race** fits 1954-56 K-KH. Replaces 24585-54.

**VT No. Size**  
 10-0276 .005 Oversize



**1952-56 K-Model Guides.** Use the same guide on intake or exhaust.

**VT No. Size**  
 11-0792 Standard  
 11-0822 +.002  
 11-0823 +.004



**V-Twin Piston Kits** include 2 Cast Alloy Pistons, 1-Piece Ring Set, 2 Wrist Pins and 4 Circlips. Rings also available separately.

Size	Flathead 2.745 Bore	K-Model Side Valve Rings
Standard	11-0438	
.010	11-0431	11-2530
.020	11-0432	11-2523
.030	11-0433	11-2532
.040	11-0434	
.050	11-0435	11-2534
.060	11-0436	11-2535
.070	11-0437	
Wrist Pin	11-0869 each	



**K-Model Valve Cover Sets** for 1952-56 KH + K-Model. Replaces 18239-54 and 18255-52A.8 pc. Set, zinc  
**VT No. 11-0911**



**1952-56 K-Model Gasket Kit** does not include head gaskets as none are used on K-Models.  
**VT No. 15-0699**



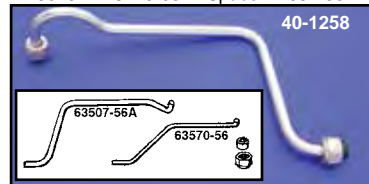
**Crank Pins** made of 8620 steel.

Model	Years	OEM	Jims 3 Hole	Eastern 3 Hole
K Model	1952-53	23960-52	10-0132	10-8371
KR-XR 1 1/2"	All	23960-55R	—	10-0383



**Steel Valve Collars.**

VT No.	OEM	Use	Year	Model
11-0660	18220-30	Upper	1930-73	45 SV +K
11-0812	18165-41	Collar	1954-56	K-Model
11-0813	18223-53	Spacer	1952-53	K-Model



**XLH and K Oil Lines** are cadmium plated, includes nuts and seals.

VT No.	OEM	Item
40-1262	63507-52	Return Line 1952-55
40-1258	63507-56B	Return Line 1956-64
40-1263	63570-52A	Vent Line 1952-55
40-1259	63570-56A	Vent Line 1956-64



**Truett and Osborn Flywheel Sets** feature original weight right and left sides. Fits K models.  
**Bare Flywheels Only**  
**VT No. 10-1068**

# Hummer Parts



**Hummer Solo Seat** features steel ribbed baseplate with nose bracket. Genuine black leather construction replaces 52001-50. Measuring 13.5 x 13.5. Order springs separately.

**VT No. Item**  
 N/A Seat  
 13-9252 Springs



**Hummer Tail Lamp** is a replica version of a black tail lamp with chrome bullet hood and glass lenses. Mounts to fender and includes license plate mount slots. Replaces 68001-47.  
**VT No. 33-2160**



**Hummer Petcock** replaces 62125-50, die cast with threaded end for line.

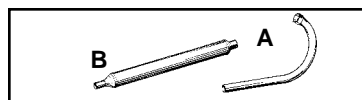
VT No.	OEM	Item	Year
35-0650	62125-50	Petcock	1950-58
49-0187	62358-50	Gas Line	1953-58



**Note:** Do not over fill, fill to cover top of plates only as per instructions provided. This battery vents through the caps. There is No Warranty on Leakage due to over filling.

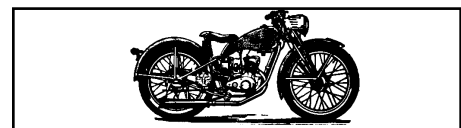
**H-3 Battery** features black construction as original replaces 66001-47.

**VT No. 53-0520**



**Hummer Chrome Replica Header Sets.** Muffler sold separately.

VT No.	#	OEM	Item/Type
30-3192	A	65439-51A	Header 47-54
30-3194	B	65241-47A	Muffler, Black
30-0252	B	As Above	Chrome
31-0402		65521-47A	Muffler Body Clamp
31-0227		65290-51	Clamp 51-62
31-0403		As Above	Chrome
31-0308		65523-57	Front Muffler Clamp Stainless Steel



**Hummer Parts** fit 1947-65 Model 125 and 165.

VT No.	OEM	Item	Fits
32-8092	70322-55	Wire Harness	Magneto
32-8093	70332-53	Wire Harness	Battery
32-0058	29580-55	Points 1955-up	Magneto
28-2134	50940-55	Peg rubbers	All Driver
8310 CAD	—	Hardware kit	Both Engine
9215-2	702	Oil Fill Plug Drain Plug, Pair	All Engine
49-2545	68040-55	Taillight Bracket	
27-1709	50006-52	Kick Stand	All, Zinc
13-0174	50001-49	Kick Stand Spring	All, Black
23-0327	42256-47	Brake Rod	1947-62
23-0328	42256-63	Brake Rod	1963-up



**Spare Parts Books.**

VT No.	Year
48-0981	1948-55
48-0982	1956-65