



Inner Primary Bearing



Inner Bearing and Seal Kit for Big Twin models.

VT No.	OEM	Fits
17-0510	9037	1965-69 4-Speed
17-0511*	9040	1970-84 4-Speed
17-0503*	DbI Seal	1970-84 4-Speed
12-0373	9040	1970-78 4-Speed without seal, thin
12-0356	9061	Late 1979-Early 84 4-Speed
14-0104	12018	1970-84 Seal, 5 pack

*Note: Includes bearing seal

Bearings Only, Number of Shields Noted.

12-0373	9040	1970-78 thin, no shield
12-0313	9061	1970-84 Sealed, 2 shields
12-0340	8975	1980-84 5-Speed FXR-FLT

V-Twin Inner Primary O-Ring fits 1970-82. Replaces 11125. VT No. 14-0511



Outer Primary Cover Needle Bearing presses in outer primary cover to secure end of starter shaft. Fits 1965-88. Replaces OEM# 9063.

VT No.	Brand
12-0318	VT
12-0395	Torrington



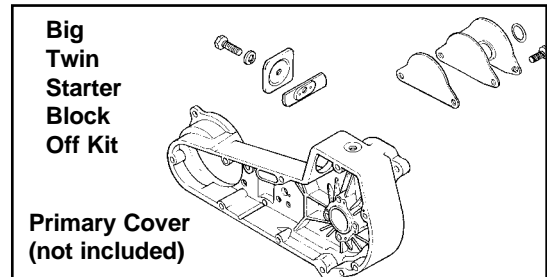
1970-85 GB Inner Primary Repair Gasket Kit includes gasket to replace O-Ring seal when the lip of the motor is partially or entirely broken off. To avoid machining & welding, grind the partially broken lip smooth and install the gasket. Special lock and bolts included.

VT No. 15-0223

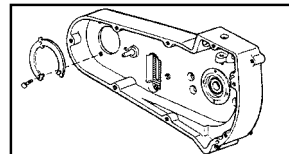


Inner Primary O-Ring Saver Kit for 1970-84 Big Twins. Replaces stock type O-ring with a gasket. Used for repairing damaged crankcase O-ring sealing lip. Available with a silicone beaded metal gasket or a foam rubber coated gasket. Includes lock tab.

VT No.	Item	Brand
15-1280	Metal Beaded	James
15-1299	Metal Beaded	GB
15-1281	Metal Foam Rubber	James



Big Twin Starter Block Off Kit for use on all 1965-84 4-Speed Big Twin models. VT No. 18-1136



Aluminum Inner Primary Mounting Kits contain all stock type hardware for mounting aluminum inner chain housing on all Big Twin.

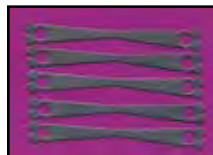
VT No.	Years
8798-12	1965-69 Colony Lock Ring with Bolts
17-0942	As Above Lock Ring Only
37-8666	1970-79 Kit with Studs and Bolts
9868-26	As Above, Colony
37-8667	1980-85
9869-24	As Above, Colony
37-8803	1971-up Bolt with Wire Hole
12-2113	1980-84 Stud Trans Ear
17-9222	1980-83 FLT-FXR, Lock Tab



Primary Case Saver protects inner case and starter housing area which is damaged by drive chain. Reinforced nylon.

VT No. 19-0415

1970-up Big Twin Inner Primary Lock Tab. One piece design eliminates need for safety wire, 5 pack. VT No. 17-0937



Chain Oiler Fitting replaces 60549-70 on FL-FX 1970-84, attaches to inner primary cover, each.

VT No. Item

40-0524 Oiler

40-9976 Side hole for extra oil

Primary Baffle Plate replaces 60556-74 on all 1970-84 FX-FL. Helps keep oil out of clutch pack. VT No. 12-1519

