

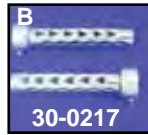
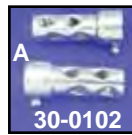


# Exhaust Baffle

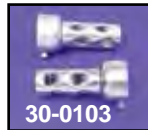


**Blunder Buss Pipe Baffle** is full 12" long steel, pair. Note: Baffle size denotes size of pipe into which it fits.

VT No.	Size	Length
30-3180	1 3/4"	12" long
30-3181	2"	12" long
30-1405	1 3/4"	Baffles are 8"
30-1407	2"	Baffles are 10"
30-1405	2 1/4"	Baffles are 8"



**Pipe Baffles** fit inside straight pipes, sold in pairs. Note: Baffle size denotes size of pipe into which it fits.



VT No.	#	Size	Length
30-0101	A	1 1/2"	4"
30-0102	A	1 3/4"	4"
30-0103	A	2"	4"
30-0216	B	1 3/4"	8"
30-0217	B	2"	8"
30-0372	C	2 1/4"	4.5"

# 1966-84 Exhaust Gasket



**Allen Bolt Exhaust Stud Kit** includes two allen bolts, gaskets and allen wrench. VT No. 37-7275



**Exhaust Stud Nut and Gasket Kit for 74" and 80"** prevents thread stripping in head using permanent studs. Includes two studs, two sure seal flange gaskets, two chrome nugget nuts and lock washers.

VT No.	Type
15-0615	1966-up Shovelhead
15-0195	Gaskets only, 10 pack



**Steel Core Exhaust Gasket** fits 1966-83 Shovelhead, 10 pack.

VT No.	Type	Brand
15-1074	Steel Case	James
15-1541	Steel Case	GB
15-1098	Donut	James
15-1237	Knitted	James



**Shovelhead Exhaust Port Flange Gasket** stock style replaces 65834-68. VT No. 15-0191



**Steel Core Exhaust Gasket.** VT No. 15-0889



**Chrome Sharks Teeth** cover exhaust flange on 1966-84 Shovel to dress up and reduce heat build up. Fits 1 3/4" pipes, sold in pairs.

VT No. 42-0024



**Exhaust Flange Mount Bolt.** Allen type replace 3201W on 1966-84 Shovelheads, 10 pack, black. VT No. 37-8854



**Exhaust Port Lock Kits.** Special bolt and lock tabs secure pipes for good. Fits 1966-84 Shovelhead

VT No. 37-8255



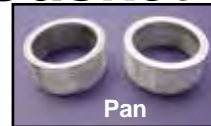
**"Fire-ring" Exhaust Gaskets** features a compressed outer portion and brass inner for maximum sealing

power. Gasket area keeps exhaust gases from escaping and the brass ring ensures a good seal between exhaust pipe and cylinder head. 1966-84 Shovel Big Twin.

VT No.	Type	Qty
15-0195	GB	10
15-0196	GB	50
15-1073	James	10



**James Shovelhead Exhaust Kit** includes four studs, two fire ring gaskets, and two chrome nuggets. VT No. 15-1075

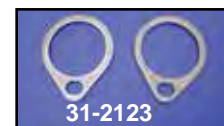


**Exhaust Port Replacement Service.** Available for both Pan and Shovelhead applications. Ship in old disassembled cylinder heads and the broken or stripped exhaust ports will be replaced with new factory style exhaust ports. Service includes ports as shown.

VT No. Replacement Service

60-0162 Panhead

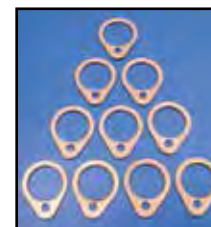
60-0163 Shovelhead



**Exhaust Repair Ports.** Aluminum castings to be welded on broken or damaged heads. B, pipe flange is steel and is to repair Shovel pipe flanges, pairs.

VT No.	Years	Models
30-0098	1948-65	Panhead
30-2104	As Above	Motor Shop
30-0105	1966-84	Shovelhead
31-2123*	1966-83	Shovelhead

\*Note: To repair pipe ends.



**Copper-Clad Exhaust Gaskets** for Shovelhead are heat proof material sandwiched between two sheets of copper, the ultimate sealing. Copper donuts are

compressible for better sealing on uneven pipe flanges.

VT No.	Type	Qty
15-0197	Copper Clad	10
15-0198	Copper Clad	50
15-0660	Copper Donuts	10