



V-Twin Replica Wishbone Frame



51-1949



51-1200



51-1953



Rear Section demonstrated forged rear axle plates and replica tool box mount for authentic look.



Seat Area utilizes cast yoke to accept stock seat post bushing which is included. Rear down tube has cast front oil tank mount and coil mount blocks installed. Lower tube bushing is welded to secure lower seat post lock nut.

Our replica frames are available for Big Twins from 1936-99 for the original look and style of the factory.

Forged Neck is accomplished in 4 stages.

Note:

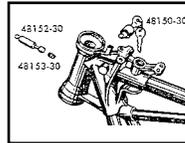


The Forging Process
In this process, the steel is first fired as red hot ingot, next huge hammers compact and orient the grain structure into a rough shape of the part, subsequent hits form the part into its final shape, after which it is machined and heat treated which results in increased strength and resistance to wear.



V-Twin™ Replica Wishbone Frames are authentic reproductions of 1948-53 Big Twin rigid frames. Details include forged parts as original in neck, front and rear engine mounts, side car loops, top seat post yoke, footboard tabs and rear axle plates. Exact blanked and formed stampings are utilized in their respective places. Neck will accept steering key lock. Mechanical brake cross shaft bushings, correct tool box mount and grease fittings are installed. The 1949-51 model has lugs on inside front down tubes to accept horn, 1948 model does not. Frame will house Panhead or Shovelhead engines and a 4 Speed transmission. VT No. 51-1015 will allow installation of a Knucklehead or Flathead engine with front engine mount space with front mount spacer. Complete kits include seat post, axle and transmission plate already installed.

VT No.	Year
51-1949	1948
51-1200	1949-52
51-1953	1948-54



Complete Steering Head Lock Assembly Kit includes cylinder lock, two keys, pin, frame plug, spring and plunger.

VT No.	Item
37-9021	Complete Kit
51-0610	Trim Ring



V-Twin Mfg.™ Replica Wishbone Frame.
Immediate delivery
51-1200



51-1953 1953-54 Style features later style top motor mount and tool box mount.