



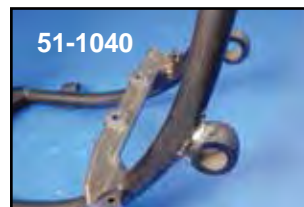
# V-Twin Replica Knucklehead Frame

V-Twin™ Replica Frames...the difference is REAL!

CLASSIC



Over 3000 Served Since 1995!



Use replica mount kit for mounting coil.



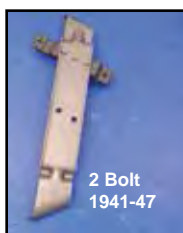
**Knucklehead Frame Notes:**

VT No.	Year	Rake #1	#2	#3	#4	
51-1040	1936	28°	Rectangular Tool Box Pads	No 5th Mount	7/8 Tank Brace	Open Brake Tab
51-1039	1937	28°	Rectangular Tool Box Pads	5th Mount	7/8 Tank Brace	Open Brake Tab
51-1041	1938-40	28°	Round Tool Box Pads	5th Mount	1" Tank Brace	Closed Brake Tab
51-1947	1947	30°	2 Tool Box Holes	5th Mount	1" Tank Brace	Closed Brake Tab

**The Construction**

V-Twin™ Replica Frames feature steel forgings in neck, front and rear engine mounts, rear axle plates, swingarm and shock mounts. In this process, the steel is first fired as red hot ingot, next huge hammers compact and orient the grain structure into a rough shape of the parts. Subsequent hits form the part into its final shape, after which it is machined and heat treated which results in increased strength and resistance to wear. The related components used in construction are accurately formed stampings and drawn over mandrel seamless tubing which is tig welded together during final assembly.

**Toolbox Bracket Details**



V-Twin™ Replica Knucklehead Frame is an authentic reproduction of the factory style frame. Details include forged parts as original in neck, front and rear engine mounts, side car loops, top seat yoke, footboard tabs and rear axle plates. Exact blanked and formed stampings are utilized in appropriate areas. Rear fender cross bar is supported by exact duplicated "saddles" brazed at each end. Seat post and mechanical brake cross shaft bushings, correct tool box mount and grease fittings are installed. The 28° or 29° neck angle will accept inline spring forks. The frame will accommodate Knucklehead or Big Twin Flathead Engines and 3 or 4 Speed transmission only. Knucklehead frames require purchase of clamp on coil bracket kit VT No. 49-0099.

\*Note: Includes seat post, transmission plate and axle assembly.

VT No.	Year	Rake	Brazed
51-1040	1936	28°	51-1040
—	1937	28°	51-1039
51-1041	1938-40	28°	51-1938
—	1941-Early 1946	29°	51-1942
51-1947*	1947	30°	—