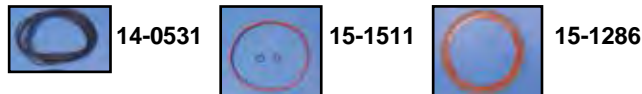


James Primary Kits include beaded outer gasket.

Paper	Foamet®	Fits
15-0865	—	1984-88 FXST No Seals
15-0866	15-1335	1984-88 FXST, FLST
15-0869	—	1980-84 FXR-FLT (.062" Thickness)
15-0870	—	1985-93 FXR-FLT (.062" Thickness)
15-0868	15-1332	1989-93 FXST, FLST, 1991-93 FXD
15-0875	15-1331	1994-06 FXR-FLT
15-0876	15-1333	1994-06 FXST, FLST 1994-05 FXD
—	15-1430	2007-up FLT
15-0876	—	1994-06 FXST-FLST-FXD
15-1264	—	2006-up FXD
15-1264	—	2007-up FXST, FLST
—	15-1426	As Above With Silicone Beading
—	15-1334	2006-up FLT

Oil Change O-Ring Kit includes primary cover and drain plug O-rings for 2006-up models.
VT No. 15-1511



GB Big Twin Primary O-Rings. Inner Case to Engine

VT No.	OEM	Year
14-0531	11147	1983-99

Derby Cover to Outer Primary

VT No.	OEM	Year
14-0535	25416-84	1985-98
14-0809	25416-99	1999-up
15-1511	17369-06	2006-up FXD
15-1286	25416-99	1999-up Beaded
15-1277	5 Holes	Molded Rubber



GB™ Inner Primary Repair Gasket Kit includes gasket to replace O-ring seal when the lip of the engine is partially or entirely broken off. To avoid machining and welding, grind the partially broken lip smooth and install the gasket. Special lock and bolts included. VT 15-1525 is a metal gasket only.

VT No.	Years	Models
15-0223	1970-90	FX-FL
15-0381	1990-05	FX-FL
15-1525	2006-up	FXD-FLT
	2007-up	FLST-FXST

James Inner Primary O-Ring Saver Kit replaces stock type O-ring with a gasket. Used for repairing damaged crankcase O-sealing lip. Available with a silicone beaded metal gasket or a foam rubber coated gasket. Includes lock tab.

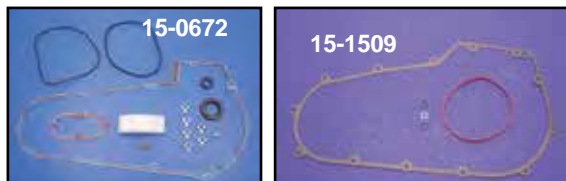
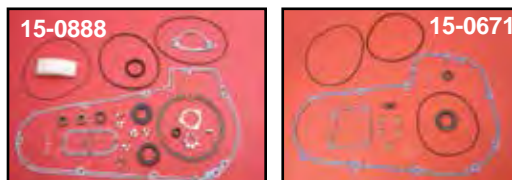
1984-up Evolution and Twin Cams

VT No.	Item
15-1282	Metal Beaded
15-1283	Metal Foam Rubber

Primary Bolt Sealing Washers

VT No.	OEM	Type
37-8868	31433-84A	Nylon washer
37-8931	31433-84A	Washer with O-ring

Primary Gasket Kit



GB Primary Cover Gasket Kit contains all the necessary gaskets and hardware when making inner primary repairs, primary chain, clutch hub, clutch or left side transmission repairs. One part number covers all necessary parts.

GB No.	Year	Spd	Model
15-0888	1984-88	4-5	FXST
15-0671	1985-93	5	FLT-FXR
15-0672	1986-89	5	FXST
15-0673	1990-93	5	FXST (10 pieces)
15-0768	1990-93		FXST (15 pieces)
15-0368	1994-00	5	FXR-FLT
15-1513	2007-up	6	FLT
15-1515	2007-up	6	FLT As Above, Outer Gasket Kit Only
15-0369	1994-00	5	Softail
	1994-00	5	FXD
15-1509	2006-up	6	FXD
	2007-up	6	Softail

Primary Derby Gasket Kit used to replace gaskets and seals after clutch and primary chain adjustment on Big Twins.

VT No.	Year	Derby
15-1507	1999-up	5-Hole
15-1506	1970-98	3-Hole

Screw



Chrome Screw Kits for Big Twin primary covers.

Acorn	Cap	Allen	Fits
7350-15	—	8762-17	1984-85 FXST 5-Speed
—	—	8762-17T	1984-85 FXST 5-Speed
8914-17	8915-17	8916-17	1985-99 All 5-Speed FXR-FLT
8917-19	8918-19	8919-19	1989-06 FXST, 1991-05 Dynaglide
—	—	2342-18	2006-up FXD, 2007-up Softail
—	—	8919-19P	As Above Polished
9958-19	—	9959-38	1999-06 FLT
—	—	2402-18	2007-up FLT