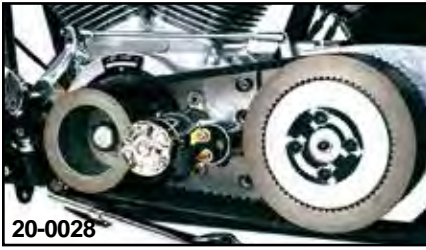




Brute V



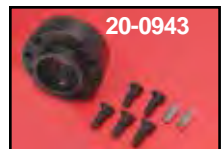
Primo Brute V "Direct Starter Drive" Belt Drive Kit.
 Features a 78 tooth starter ring gear on the back side of front pulley and an inner primary mounted starter motor that allows a 54:1 starting ratio at the crank. Mechanical efficiency is improved 96% over stock type starter configuration. Drive kit includes chrome starter motor, 14 mm x 3 1/2" wide belt, front pulley, rear pulley, pro clutch 2 piece polished motor plate and belt guard.

VT No.	Fits	Guard Type
20-0027	2000-up FXST	Flame
20-0028	2000-up FXST	Smooth

18-0556 Replacement Clutch Set for all Brute III belt drives. Includes 6 fiber plate and 7 steel plates.



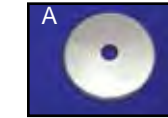
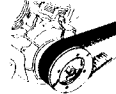
VT No.	Fits
18-0555	Early Style with Flange
18-0556	Late Style without Flange



Primo Offset Front Pulley Inserts for 2.5" diameter Brute III and 3.0" inserts for Brute IV Pulleys. Special nuts and flanges (outside guide plates) are required.

Offset	Insert for Brute III Pulley	Insert for Brute IV Pulley	Special Motor Nut
1/2"	20-0943		20-0957
1"			20-0959
1 1/4"	20-0946	20-0953	20-0960
1 1/2"	20-0947	20-0954	20-0961
1 3/4"	20-0948	20-0955	20-0962
2"	20-0949	20-0956	20-0963
	20-0964	Outside Guide Plate	

3" Brute IV



3" Brute IV Primo Combination Belt Drive/Motor Plate Kit includes inner motor plate, clutch pack, starter housing and chrome solid belt guard. Order chrome dome cover and rotor cover separately. Motor plate and starter housing have satin finish.

VT No.	#	Item	Year	Model
20-0209		Combination Kit	2000-up	FXST
20-0018		Combination Kit	1990-99	FXST
20-0105		Replacement Belt for Above Kit	1990-99	
20-0019		Combination Kit	1990-up	FXDG
20-0238	A	Alt. Rotor Cover	All	Chrome
20-0225	C	Chrome Dome	All	Chrome
18-0556		Clutch Pack	1990-up	All
20-0033		Ring Gear		66 Tooth



Brute III from Primo Products includes dry clutch pack pulley assembly which retains diaphragm spring function, while increasing the clutch friction surface area 70% for smooth light fingered action. Kit includes pulleys, 1 3/4" Kevlar reinforced rubber belt, complete clutch pack/pressure plate assembly and necessary hardware, bolt in kit. Available in 8 mm or 11 mm drive kits.

8 mm Drive Kits		
Kit	Repl. Belt	Fits
20-0665	20-0553	1984-85 FXSB-FXWG
20-0013	20-0553	1986-89 FXST
20-0016	20-0554	1986-89 FXR-FLT
20-0017	20-0554	1990-93 FXR, FLT
20-0015	20-0554	1994-06 FXR-FLT
11 mm Drive Kits		
20-0012	20-0553	1994-99 FXST, 1994-99 FXD
20-0666	20-0553	2000-06 FXST, 2000-05 FXD

Note: There is no warranty on belts sold when as part of kit or individual replacements.