



Rod Assembly



10-1607



10-1607

Connecting Rod Set crank pin, two solid caps, and bearings. The upper bushing is installed. Wrist pin bushings installed fits for twin cam Big Twin models. Set is crafted with high precision. Fits 1999-up.
VT No. 10-1607



10-1205

Rod Set and Crank Pin Kit for replacements in 1999-2006 models. Rods include wrist pin bushings.

- VT No. Item**
- 10-1205** Bearing Set
- 10-1607** Rod Set
- 10-8755** Crank Pin, STD
- 10-8756** Crank Pin, .001
- 10-8757** Crank Pin, .002
- 10-0921** Pin Plugs
- 10-2586** Bronze Shim Set



10-8755

***Note:** Press required for installation



"H-Beam"



Sifton™ Big Twin Rod Complete Assembly features forged and machined H-Beam design of certified 4340 steel with multi staged heat treatment and are fitted with Torrington rollers with extruded alloy cages and a Sifton™ pin and matching nuts. Unfinished type requires honing of upper and lower bushings. Rods are 7.440" center to center and will accommodate up to 5" stroke.

- VT No. Year Item**
- 10-0272** 1981-99 Assembly
- 10-0274** Unfinished Rods Only

S&S Genuine Rods are heavy duty replacement rod sets which include wrist pin bushings, rod races, matched rods, pins, rollers, cages and nuts for stock or stroker use. Fits 1984-99 Big Twin Evolution.

VT No. 10-0268*

***Note:** Have 16 bearing steel cages.



10-0268



V-Twin™ Replica Stock Replacement Rod Sets include new rods, crank pin, nuts, cages and standard rollers fitted and assembled. Piston pin bushings are installed. Replaces 24281-83. Fits 1984-99 Evolution 1340cc.
VT No. 10-0188



10-2571

L1981-86 Big Twin 2-Hole Crank Pin Kit includes 2-hole crank pin, rod races, standard rod rollers, and retainers.
VT No. 10-2571



Sifton Steel Rod Cage Set includes 4 cages, 24366-51 and standard Torrington Roller Set for 1936-98 Big Twin. Replaces 42385-40.
VT No. 10-2522



Rod Bearing Sets With Set of 3 Cages for Big Twins fitted with standard size Torrington rollers for connecting rods. The

cage material is noted.

VT No.	OEM	Cage	Year	Brand
12-2556	24366-51	Steel	1936-86	S&S
10-2556	24346-87A	Steel	1987-99	Sifton



Connecting Rod Race Sets made from 52100 steel use and hardened. Fits 1936-99 Big Twin.

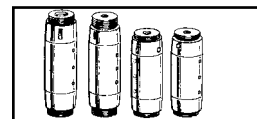
VT No.	Brand	Size
10-0138	Replica	STD
10-0828	Replica	.001 O/S
10-0826	Replica	.002 O/S
10-0830	Replica	.005 O/S
10-0829	Replica	.010 O/S
10-0823	Replica	.002 O/S
10-0809	Jims	STD

Crank Pin



Big Twin Crank Pin Nut Sets.

Eastern	Jims	OEM	Year
12-0559	12-0606	23969-83	L1983-99



80" Crank Pins available from Jims, Eastern, and V-Twin. Pins are made of 8620 steel with .062 heat treated penetration. O.S. Pins are oversize on bearing diameter. 180° oil location pins have more complete bearing lubrication.

Years	OEM	Jims 3 Hole	Eastern 3-Hole	V-Twin 2-Hole
L1981-99	23961-80A	10-8357	10-0130	10-1211
L1981-99	.001 O/S	10-0353	—	—
L1981-99	.002 O/S	10-8358	—	—
L1981-99	180° Oiling	10-0354	—	—