



PRIMO Brute V

PRODUCTS



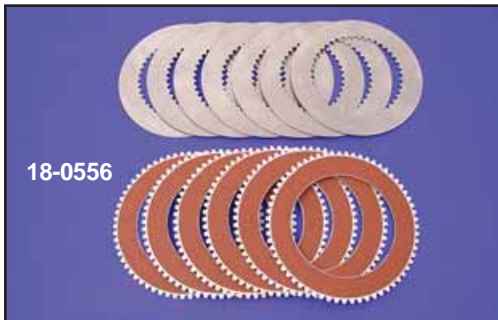
Primo Brute V "Direct Starter Drive" Belt Drive Kit. Features a 78 tooth starter ring gear on the back side of front pulley and an inner primary mounted starter motor that allows a 54:1 starting ratio at the crank. Mechanical efficiency is improved 96% over stock type starter configuration. Drive kit includes chrome starter motor, 14 mm x 3 1/2" wide belt, front pulley, rear pulley, pro clutch 2 piece polished motor plate and belt guard.

VT No.	Fits	Guard Type
20-0027	2000-up FXST	Flame
20-0028	2000-up FXST	Smooth



Rivera Brute Force Belt Drive Kit includes 3 1/2" wide 14mm belt, outboard bearing support, carbon fiber upper guard and Pro-clutch. For all 1990-up ST or aftermarket Rigid mount motorcycles with late model 5-Speed transmissions. The belt drive comes with top and bottom carbon-fiber belt guards which prevent foreign objects from coming in contact with the belt or pulleys. the belt drive requires the use of carbon fiber guards for safe operation. All 5063-T-6 Billet aluminum construction for strength and smoothness. The integrated outboard bearing support provides unprecedented structural strength and rigidity.

VT No. 20-0118



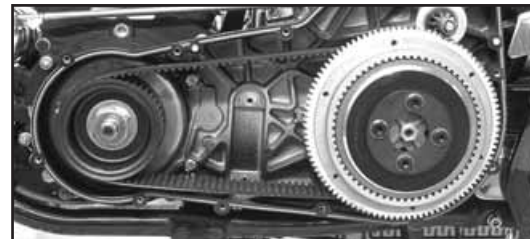
Replacement Clutch Set for all Brute III belt drives. Includes 6 fiber plate and 7 steel plates.

VT No.	Fits
18-0555	Early Style Clutch Hub with Flange
18-0556	Late Style Clutch Hub without Flange



Primo Offset Front Pulley Inserts for 2.5" diameter Brute III and 3.0" inserts for Brute IV Pulleys. Special nuts and flanges (outside guide plates) are required.

Offset	Insert for Brute III Pulley	Insert for Brute IV Pulley	Special Motor Nut
1/2"	20-0943	20-0950	20-0957
3/4"	20-0944	20-0951	20-0958
1"	20-0945	20-0952	20-0959
1 1/4"	20-0946	20-0953	20-0960
1 1/2"	20-0947	20-0954	20-0961
1 3/4"	20-0948	20-0955	20-0962
2"	20-0949	20-0956	20-0963
	20-0964	Outside Guide Plate	



Brute III from Primo Products includes dry clutch pack pulley assembly which retains diaphragm spring function, while increasing the clutch friction surface area 70% for smooth light fingered action. Kit includes pulleys, 1 3/4" Kevlar 8mm reinforced rubber belt, complete clutch pack/pressure plate assembly and necessary hardware, bolt in kit.

VT No.	Replacement Belt	Fits
20-0665	20-0553	1984-85 FXSB-FXWG
20-0013	20-0553	1986-89 FXST
20-0012	20-0553	1994-99 FXST, 1994-99 Dyna
20-0666	20-0553	2000-up FXST
20-0016	20-0554	1986-89 FXR-FLT
20-0017	20-0554	1990-93 FXR, FLT
20-0015	20-0554	1994-98 FXR-FLT

Belts for Idler Unit Models.		
20-0552		FXR

Note: There is no warranty on belts sold when as part of kit or individual replacements.