



Side Valve Models

Flat Head Parts

Fit Big Twin 1930-48 45" models 1929-73.



45 Aluminum Head Set replaces front and rear on 1941-73. Order bolts and washers separately. Replaces 16683-39 & 16681-39.

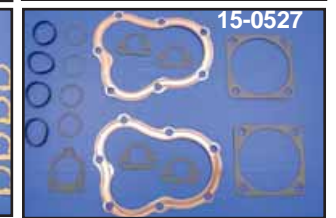
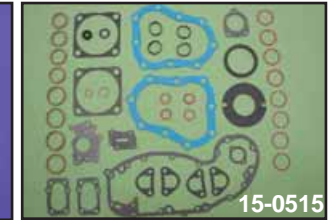
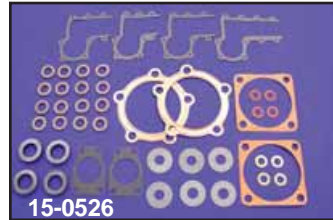
VT No.	Compression
49-0908	Low
49-0945	High



Aluminum Head Set for all 1936-48 74 & 80 SV motor, deep fin, medium compression. Replaces front and rear 16670-36F, 16673-36R. Sold as pairs.

VT No.	Type	VL
49-0909	Head Set	
15-0228	Copper Gasket Set	
Copper Head Gaskets		
15-0739	1930-35	VL
15-0185	1939-73	45

Original V-Twin Replica since 1977!



Complete Engine Sets For Flathead (SV) Models.

GB No.	James No.	OEM	Years	Fits
15-0531	15-0505	17026-40	1940-73	All 45's SV
15-0515	15-0506	17027-36	1936-48	74"-80" SV
15-0524	—	—	1930-36	74 SV, VL
15-0785	—	—	1930-36	VL

Early Top End Kits.

GB No.	James No.	Years	Fits
15-0525	15-1182	1940-73	45
15-0527	—	1930-36	VL
15-0528	15-1183	1936-48	UL/ULH



Headbolts



Head Bolts, Head Nut and Washer Kits. Flat Heads

Cadmium	Chrome	Parkerized	Item
—	—	2183-16	Stud Set (1929-50) 16 pc
7709-32	—	2152-36	1932-40 45 Head bolt nut w/washer
7711-18	8216-18	9727-18	74 & 80 with Aluminum Heads, order washers separately
9889-16	9888-16	—	1951-73 45 WL & G
7711-18-45	8217-18-45	9705-18-45	45 with Aluminum Heads
7712-36	8218-36	9728-36	45, 74 & 80 w/Cast Iron Heads
2056-1	2055-1	—	1965-73 45 Head Bolt for Alternator Mount
—	—	49-0276	45 Bolt only, 14-40MA (NOS)

Head Bolt Washer Kits

7710-18	8215-18	9698-18	Aluminum Flathead Washer Kit
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Studs for 1930-50 45" VT No. 2183-16



1937-48 BT SV Upper and Lower

VT No.	Type
9521-22	Chrome
9522-22	Cadmium
9723-22	Parkerized
45's Lower Only	
9625-16	Chrome
8825-16	Cadmium
9626-16	Parkerized

1932-up Upper Only

9779-5	Chrome
9780-5	Cadmium
9781-5	Parkerized

D-45 Top Motor Mount Spacers for spacing out the two longest head bolts on aluminum head models. 1941-73.

8229-2	Chrome	8230-2	Cadmium
9721-2	Parkerized	—	—



SV ULH Headbolt Wrench.
VT No. 16-0067



Motor Case Bolt Kit includes the necessary hardware to bolt together the motor cases of the years listed.



Acorn	Chrome	Cad	Fits
8121-34	8122-34	8123-34	1936-39 Flathead BT
8124-34	8125-34	8126-34	1940-48 Flathead BT
—	8619-17	8620-17	1937-73 45's
—	—	9697-17	1937-73 45's Parkerized

Side Valve Mount

Side Valve Motor Mounts fit motors by head type cast iron or aluminum. Ends of mount are attached by bolts in head bolt set.

Zinc	Chrome	OEM	#	Type	Fits
31-0108	31-3993	16851-37	A	Both	1936-48 BT
49-1932	31-3992	2806-40	B	Alum.	1936-73 45
31-0211	31-0210	16855-51	C	Iron	1936-73 45

