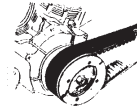
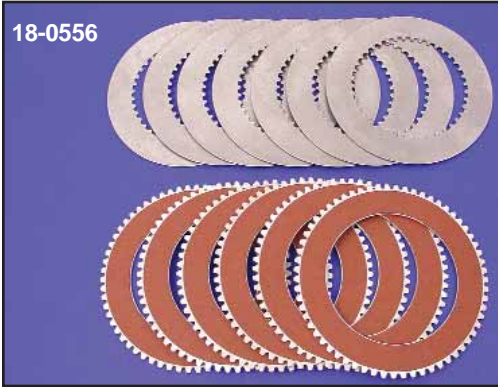
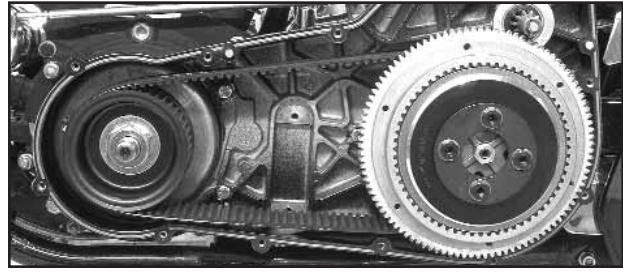




**PRIMO
PRODUCTS**

Brute III from Primo Products includes dry clutch pack pulley assembly which retains diaphragm spring function, while increasing the clutch friction surface area 70% for smooth light fingered action. Kit includes pulleys, 1 3/4" Kevlar 8mm reinforced rubber belt, complete clutch pack/pressure plate assembly and necessary hardware, bolt in kit.



Replacement Clutch Set for all Brute III belt drives. Includes 6 fiber plate and 7 steel plates.

- | | |
|---------------|--------------------------------------|
| VT No. | Fits |
| 18-0555 | Early Style Clutch Hub with Flange |
| 18-0556 | Late Style Clutch Hub without Flange |



Primo Offset Front Pulley Inserts for 2.5" diameter Brute III and 3.0" inserts for Brute IV Pulleys. Special nuts and flanges (outside guide plates) are required.

Offset	Insert for Brute III Pulley	Insert for Brute IV Pulley	Special Motor Nut
1/2"	20-0943	20-0950	20-0957
3/4"	20-0944	20-0951	20-0958
1"	20-0945	20-0952	20-0959
1 1/4"	20-0946	20-0953	20-0960
1 1/2"	20-0947	20-0954	20-0961
1 3/4"	20-0948	20-0955	20-0962
2"	20-0949	20-0956	20-0963
	20-0964	Outside Guide Plate	



Outside Belt Guide Plate is for all Primo 8, 11, & 14 Front Pulleys except Taper Shaft.

VT No. 20-0230

Primo Belt Drive Starter Ring Gears.

VT No.	Fits/Teeth	Mounting Type
20-0507	Early Pulley, 66T	3-hole w/rivets
20-0508	PreEvo Pulley, 66T	6-hole w/allen screws
20-0583	1986-93 Evo Pulley, 66T	6-hole w/allen screws
20-0584	1994-up Evo Brute III Pulley, 102T	
20-0032	Brute IV 102 Tooth	
20-0033	Brute IV 66 Tooth	

VT No.	Replacement Belt	Fits
20-0665	20-0553	1984-85 FXSB-FXWG
20-0013	20-0553	1986-89 FXST
20-0012	20-0553	1994-99 FXST, 1994-99 Dyna
20-0666	20-0553	2000-up FXST
20-0016	20-0554	1986-89 FXR-FLT
20-0017	20-0554	1990-93 FXR, FLT
20-0015	20-0554	1994-98 FXR-FLT
Belts for Idler Unit Models.		
20-0552		FXR

Karata



The Karata Units consist of pulleys and components manufactured by Karata, the belt is by Gates. Starter Ring gear bolts to clutch drum pulley and is included with electric start type kits.

Karata FXR 3" Intimidator Belt Drive Kit includes front and rear pulley, Good Year belt and out board starter support. Fits 1990-93 inner primary covers only and accepts 1990-93 starter components. Includes billet aluminum engine trans support plate with bearing.

VT No	Year	Model	Wide
20-0477	1990-93	FXR-FLT	1.75"
20-0522	1990-93	FXR	3.00"