



# Breather Gears

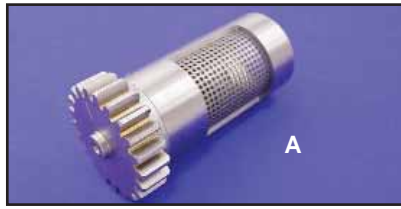


**1978-85 Sifton™ Breather Gear Kit** is constructed of precision ground steel with screen installed. 8 piece steel thrustwasher set included.  
**VT No. 12-1540**



**S&S Reed Breather** features three steel reeds that are normally in the closed position, the downward cylinder motion increases crankcase pressure to open the reeds on the upward stroke a vacuum is created. Can be used in Shovel motors with open primary or sealed primary not connected to the oil scavenge system. Replaces stock breather on 1991-99 Ev motors.

VT No.	Size
12-1949	Stock
12-1950	.030 O.S.



**A-Big Twin Steel Breather Valve** is a machined breather valve and gear. Designed to replace the stock steel or plastic units. Order 8-piece thrust washers separately. Available in stock duration only with either STD or +.030 O/S outside dimension.

VT No.	Years	Size	Brand
12-9906	1978-99	STD	S&S
12-1537	1978-99	STD	Sifton
12-9957	1978-99	+.030	S&S
12-9909	All	Washer Set	S&S
12-9978	All	Washer Set	Sifton



**Sifton Air Ramp** fits S&S/Sifton Breather Gear on 1936-99 models to remove more air and oil from crankcase. Requires removal of screen for installation. Gear not included.  
**VT No. 12-1945**



**B-Stock Plastic Breather Valves.**

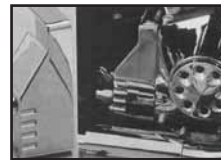
VT No.	OEM	Year
12-1531	25310-82A	L1977-99

**C-Thrust Washer Set**, Breather Valve for 1979-99 BT includes one of each size noted.

VT No.	Fits	Set
12-1510	1979-82	8 Steel .110, .115, .120, .125 .130, .135, .140, .145
12-1530	1982-99	8 Plastic .130, .135, .140, .145 .150, .155, .160, .165



# Oil Pump Covers



**Chrome Oil Pump Cover** fits 1992-99 Big Twins featuring die cast construction, bolts on.  
**VT No. 42-0806**



**Chrome Oil Pump Covers** mount onto the existing bolts on Big Twin models  
**VT No. Years**  
**42-0011** 1980-91  
**42-0530** 1992-99



**V-Twin Customizer Dress Up Kit** includes chrome covers for oil filter housing, tappet blocks and oil pump on 1992-99 Big Twin 1340 models.  
**VT No. 42-0654**



**Chrome FLT-FLHR Oil Pump Ribbed Cover** fits on 1987-98 models with hardware.  
**VT No. 42-0857**



**1993-98 FLT/FLHR Top Oil Pump Cover.**  
**VT No. 42-0794**