



# Rod Assembly



**S&S Genuine Rods** are heavy duty replacement rod sets included wrist pin bushings, rod races, matched rods, pins, rollers-cages, & nuts, for stock or stroker use. "Supreme" is recommended for drag strip applications.

10-0268

**S&S Heavy Duty 10-0268\***

**S&S Supreme 10-0270\***

**Fit s**  
1984-99 BT Evo

\*Note: Have 16 bearing steel cases cages.



**V-Twin™ Replica Stock Replacement Rod Sets** include new rods, crank pin, nuts, cages & standard rollers fitted & assembled. Piston pin bushings are installed and honed for stock wrist pin. Replaces 24281-83. Fits 1984-99 Evolution 1340cc.  
**VT No. 10-0188**



**Sifton™ Big Twin Rod Complete Assembly** features forged and machined H-Beam design of certified 4340 steel with multi staged heat treatment and are fitted with Torrington rollers with extruded alloy cages and a Sifton™ pin and matching nuts. Unfinished type requires honing of upper and lower bushings. Rods are 7.440" center to center and will accommodate up to 5" stroke.

**VT No. Year Item**  
10-0272 1981-99 Assembly  
10-0274 Unfinished Rods Only



**L1981-86 BT 3-Hole Crank Pin Kit** includes 3-hole crank pin, rod races, standard rod rollers, and retainers.  
**VT No. 10-2571**



**Sifton Steel Rod Cage Set** includes 4 cages, 24366-51 and standard Torrington Roller Set for 1936-up Big Twin. Replaces 42385-40.  
**VT No. 10-2522**

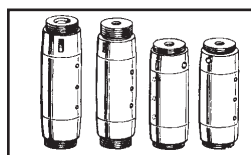


**BT Crank Pin Nut Sets.**  
**Eastern Jims OEM Year**  
12-0559 12-0606 23969-83 L1983-99



**Rod Bearing Sets With Set of 3 Cages** for Big Twins fitted with standard size Torrington rollers for connecting rods.

## Crank Pins



**80" Crank Pins** available from Eastern, Jims and V-Twin. Pins are made of 8620 steel with .062 heat treated penetration. Also available are Eastern Super Type .120 heat treatment or Jim's Cut Above Pin that has heat treating 60-62 RC to a case depth of .100, threads are "J" type, with nuts & key included. 45° oil location pins have better front cylinder cooling and lubrication. .025 shorter pins are .025 shorter taper to taper. O.S. Pins are oversize on bearing diameter. 180° oil location pins have more complete bearing lubrication.

Years	OEM	Jims 3 Hole	Eastern 3-Hole	V-Twin 3-Hole
L1981-99	23961-80A	<b>10-8357</b>	<b>10-0130</b>	<b>10-1211</b>
L1981-99	.001 O.S.	<b>10-0353</b>	—	—
L1981-99	.002 O.S.	<b>10-8358</b>	—	—
L1981-99	180° Oiling	<b>10-0354</b>	—	—

The cage material is noted.

VT No.	OEM	Cage	Year	Brand
10-2570	24385-40B	Alloy	1936-86	Eastern
10-0141	24385-40B	Alloy	1936-86	Sifton
12-2556	24366-51	Steel	1936-86	S&S
10-2556	24346-87A	Steel	1987-99	Sifton



**Connecting Rod Race Sets** made from 52100 steel & hardened fits 1936-99 BT.  
**VT No. Brand**  
10-0138 Eastern  
10-0809 Jims



**Rod Set and Crank Pin Kit** for replacements in 1999-2006 models. Sold for use in our rebuilding service only. Rods include wrist pin bushings.

**VT No. Item**  
10-0880 Rod Kit  
10-1205 Bearing Set